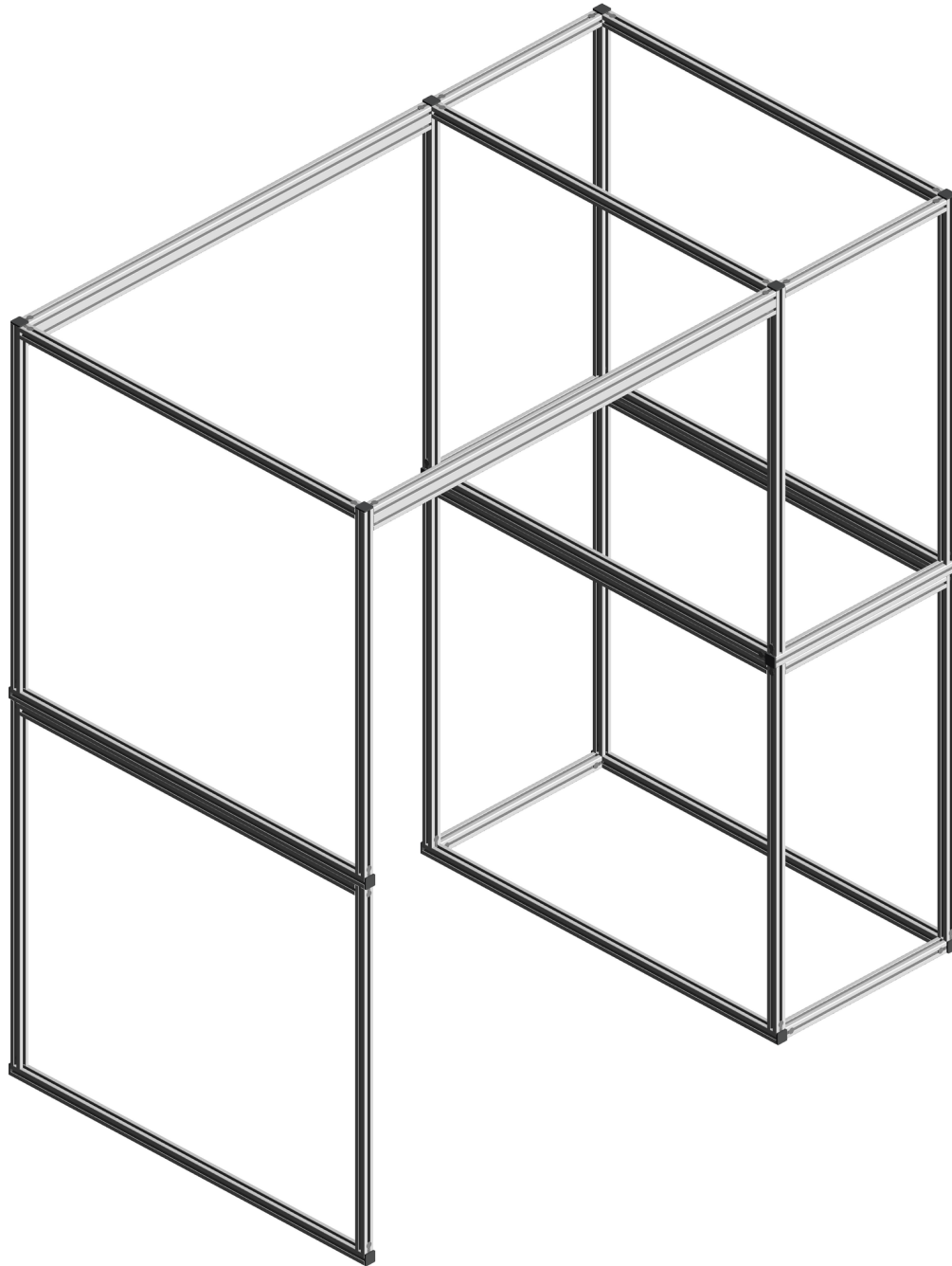


Design Title : Photo booth M18, enhanced modularity over M17  
Designer : FrameXpert  
Company : FrameXpert  
Address : 555 Legget Drive Tower A, Suite 101 Ottawa, ON, Canada K2K 2X3  
E-Mail : support@framexpert.com  
Phone : 1 (888) 520-7589  
Date : 9/20/2011



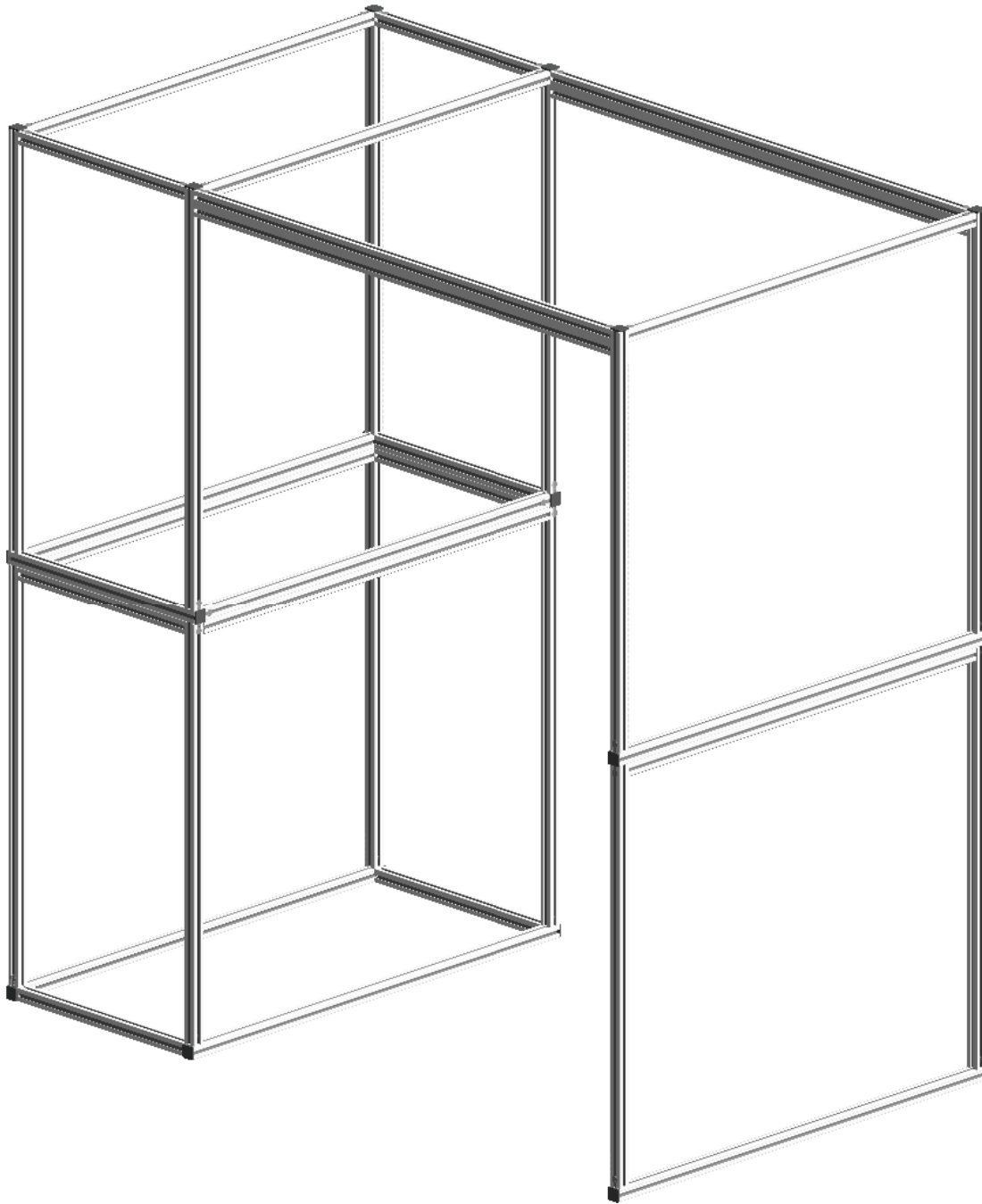
# Bill of Materials

TAG	Part #	Qty	Length Each (or area)	Units	Wgt	Description	Each \$	Price \$
A	30-3030	1	38	IN	0.84	30-7044 in slot A Left End; 30-7044 in slot B Right End;	9.65	9.65
B	30-3030	2	22.362	IN	0.99	30MM X 30MM T-SLOTTED PROFILE	5.68	11.36
C	30-3030	2	38	IN	1.69	30-7044 in slot D Both Ends;	9.65	19.30
D	30-3030	3	38	IN	2.53	30-7044 in slot D Right End; 30-7044 in slot A Left End;	9.65	28.96
E	30-3030	4	44	IN	3.90	30MM X 30MM T-SLOTTED PROFILE	11.18	44.70
F	30-3030	6	20	IN	2.66	30-7044 in slot B Both Ends;	5.08	30.48
G	30-3030	6	38	IN	5.06	30-7044 in slot D Right End;	9.65	57.91
H	30-3030	8	41.638	IN	7.39	30-7044 in slot B Both Ends;	10.58	84.61
I	30-3060	2	50	IN	4.09	30-7044 in slot E Both Ends; 30-7044 in slot H Both Ends;	25.40	50.80
	30-7010	32		EA		CUT TO LENGTH 30-3030	1.95	62.40
	30-7020	2		EA		CUT TO LENGTH 30-3060	1.95	3.90
	30-7044	54		EA		30 S ANCHOR FASTENER COUNTERBORE	2.40	129.60
M	12271	18		EA	0.12	END CAP 30X30 TAB8 NYLON BLK	0.74	13.32
N	65-6108	1		EA		M5 BALL END 'T' HANDLE HEX WRENCH	5.25	5.25
O	13186	54		EA		ANCHOR FASTENER 30 SLOT8 DIE CAST ZINC W/SCREW T-NUT	2.85	153.90

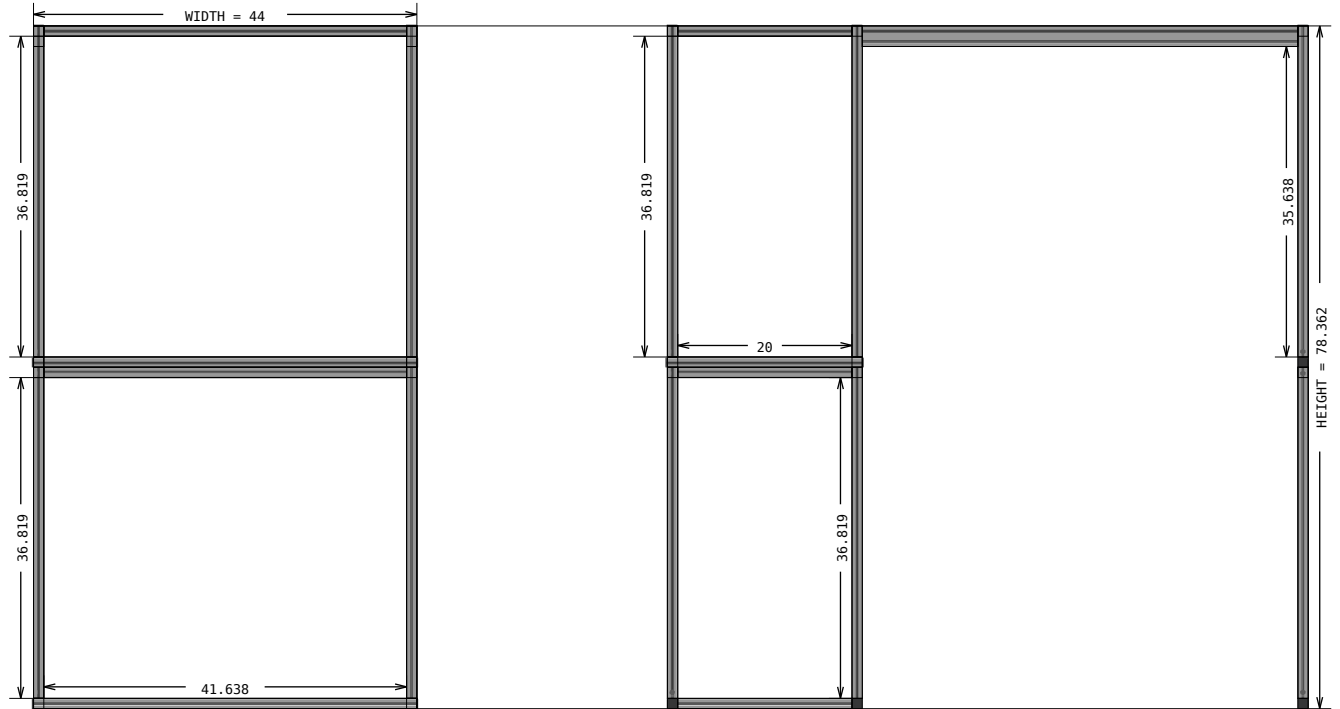
Total Weight: 29.26 kg (64.52 lbs) Total Price: \$ 706.15

Design Title : Photo booth M18, enhanced modularity over M17  
Customer Name : FrameXpert  
Customer E-Mail : support@framexpert.com  
Date : 9/20/2011

## Isometric View

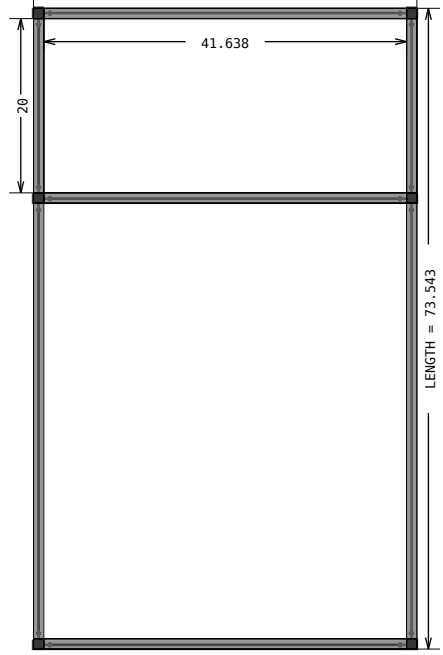


# Multiview

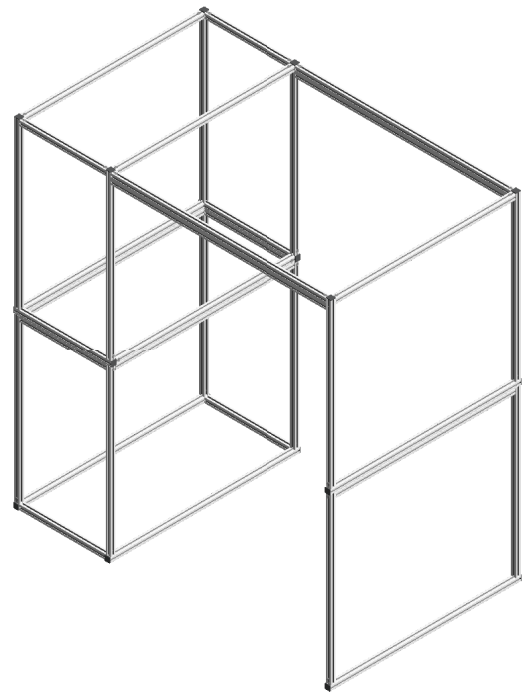


**FRONT**

**LEFT**

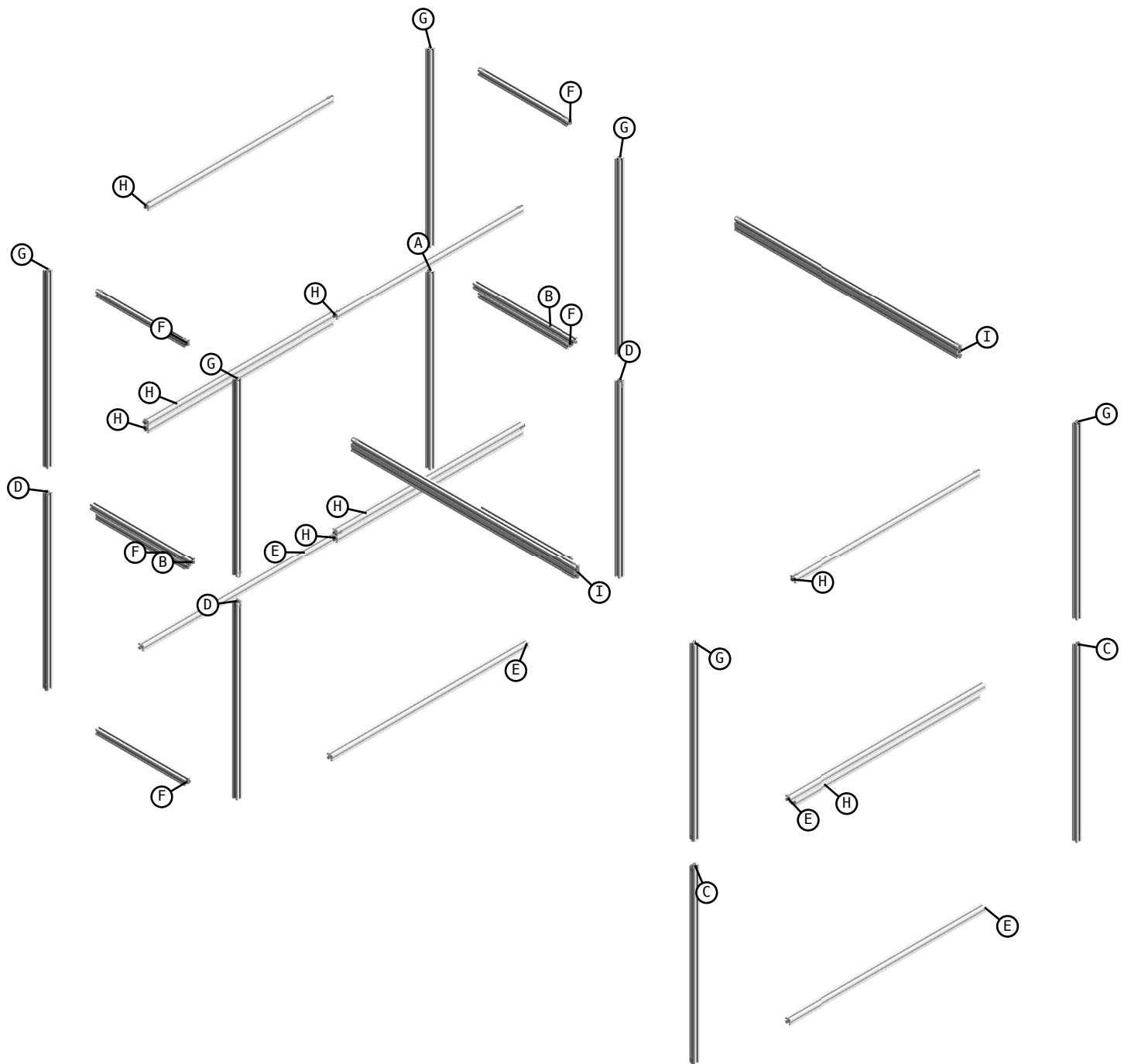


**TOP**



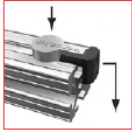
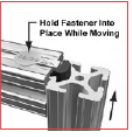



**ISOMETRIC**

# Exploded View



# Assembly Hints

All types of connectors	13186	ANCHOR FASTENER 30 SLOT8 DIE CAST ZINC W/SCREW & T-NUT
<p><b>Anchor Fastener Assembly Steps</b></p> <div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%; padding: 5px;">  <p><b>Step #1</b> Anchor fasteners are composed of a socket head cap screw (SHCS), anchor cam and T-nut.</p> </div> <div style="width: 50%; padding: 5px;">  <p><b>Step #2</b> Anchor fasteners ship pre-assembled. Slightly loosen the nut and bolt.</p> </div> <div style="width: 50%; padding: 5px;">  <p><b>Step #3</b> Load the assembled anchor fastener into the counterbore hole. Be sure to position the T-nut with the offset hole oriented toward the top of the fastener. (See photo, Step #2)</p> </div> <div style="width: 50%; padding: 5px;">  <p><b>Step #4</b> While holding the anchor fastener in the counterbore hole, slide the mating profile into place.</p> </div> <div style="width: 50%; padding: 5px;">  <p><b>Step #5</b> Square and align the mating profile. Using a T-handle hex wrench, tighten the SHCS in a clockwise motion until the profiles are securely affixed.</p> </div> </div>		<p>Steps required to assemble typical anchor connector</p>